

Icon Technologies Limited - Gear Box Installation Instructions

1

Remove factory rail covers using a needle nose plier. Pinch inner tabs located under the inner lip of the box sides and lift covers. Use thin pry bar between box and rail cover to unfasten outer tabs.



2

First step for installing the Gear Box is to mount the center strut bracket.



3

Center the bracket along the front of the box. Tighten bolts. Snap on the struts with the cylinders to the truck box sides.



4

Install bolts and toggle nuts through Gear Box rails.



5

It is recommended to get some help with lifting the lid into place and slipping the toggle bolts through the box slots.



6

Snug up toggle bolts, do not tighten all the way.



7

Snap the cylinder end of the strut to the receiver bracket located on the lid. Repeat steps 4-7 for other lid.



8

Align lids, front to back and side to side. Tighten toggle bolts and snap in bolt caps.



9

Install washer and locknut to threaded shafts located under the inner box rail and tighten.

